



Atlanta Service Center
 1100 Shallowford Road
 Marietta, GA 30066

Max Crane Capacity: 60,000 lbs.
 100,000 sq. ft.

	Cincinnati Shear	Mini Cut to Length	Slitter	Red Bud #1	Red Bud #2
Gauge Range	.015" to .187"	.012" to .060"	.015" to .187"	.015" to .130"	.015" to .075"
Coil Width		2.0" to 18.0"	12.00" to 61.00" entry .750" to 60.0" exit	6.0" to 60.0"	6.0" to 72.0"
Coil OD		30.0" to 60.0"	30.0" to 72.0" entry 30.0" to 60.0" exit	30.0" to 65.0"	30.0" to 72.0"
Coil ID		20.0" to 24.0"	20.0" to 24.0" entry 20.0" to 24.0" exit	20.0" to 24.0"	20.0" to 24.0"
Max Line Speed		80 FPM	950 FPM	120 FPM	250 FPM
Max Coil Wt.		6,000#	50,000# entry 44,000# exit	40,000#	50,000#
Bundle Wt.		5,000#		10,000#	10,000#
Sheet Length		4.0" to 120.0"		20.0" to 144.0"	6.0" to 192.0"
Length Tolerance	± 1/32" (.031")	± 1/64" (.015")		± .010"	± .010"
Width Tolerance	± 1/32" (.031")		± .005"	± .010"	± .010"
Diagonal Tolerance	1/32" (.031") D1-D2/2	1/32" (.031") D1-D2/2		.020" D1-D2/2	1/64" (.015") w/ edge trim D1-D2/2
Min. Edge Trim			3/16" (.1875") per side	3/16" (.1875") per side	3/16" (.1875") per side
Camber			ASTM		
No. of Cuts			6 cuts of .187" 9 cuts of .109" 12 cuts of .048" 15 cuts of .030" 21 cuts of .018"	2 max	7 max



Chicago Service Center
 22351 Joshua Drive
 Sauk Village, IL 60411

Max Crane Capacity: 45,000 lbs.
 120,000 sq. ft.

	Cincinnati Shear	Pro-Eco CTL Line	Slitter	Red Bud Blanking Line
Gauge Range	.015" to .187"	.015" to .130"	.015" to .130"	.015" to .075"
Coil Width		12.0" to 60.0"	6.0" to 60.0" entry .750" to 60.0" exit	2.0" to 72.0"
Coil OD		30.0" to 72.0"	30.0" to 62.0" entry & exit	30.0" to 72.0"
Coil ID		20.0" to 24.0"	20.0" to 24.0" entry & exit	20.0" to 24.0"
Max Line Speed		300 FPM	1000 FPM	250 FPM
Max Coil Wt.		44,000#	44,000# entry & exit	50,000#
Bundle Wt.		20,000#		10,000#
Sheet Length		18.0" to 244.0"		6.0" to 192.0"
Length Tolerance	± 1/32" (.031")	± 1/64" (.015"/dry) ± 1/32" (.031"/oiled)		± .010"
Width Tolerance	± 1/32" (.031")		± .005"	± .010"
Diagonal Tolerance	1/32" (.031") D1-D2/2	1/16" (.062") D1-D2/2		1/64" (.015") D1-D2/2 (w/ edge trim)
Min. Edge Trim			3/16" (.1875") per side	3/16" (.1875") per side
Camber			ASTM Standard	
No. of Cuts			5 cuts of .121" 6 cuts of .091" 10 cuts of .081" 12 cuts of .061" 17 cuts of .033" 22 cuts of .009"	7 max



Houston Service Center
 Northwoods Industrial Park
 12247A FM529
 Houston, TX 77041

Max Crane Capacity: 50,000 lbs.
 60,000 sq. ft.

	McKay Leveling Line	ROWE Mini Cut to Length	Pro-Eco Slitter
Gauge Range	.015" to .060"	.020" to .075"	.015" to .250"
Coil Width	8.0" to 48.0"	3.5" to 30.0"	12.0" to 60.0" entry / .750" to 60.0" exit
Coil OD	30.0" to 60.0"	60.0" Max	30.0" to 72.0" entry / 30.0" to 60.0" exit
Coil ID	20.0" to 24.0"	16.0" to 20.0"	20.0" to 24.0" entry & exit
Max Line Speed	90 FPM	300 FPM	750 FPM
Max Coil Wt.	30,000#	7,500#	50,000# entry / 40,000# exit
Bundle Wt.	10,000#	10,000#	
Sheet Length	24.0" to 144.0"	6.0" to 144.0"	
Length Tolerance	± 1/64" (.015")	± 1/64" (.015")	
Width Tolerance			± .005"
Diagonal Tolerance	1/32" (.031") D1-D2/2	1/32" (.031") D1-D2/2	
Min. Edge Trim			3/16" (.1875") per side
Camber			ASTM Standard
No. of Cuts			7 cuts of .250" 9 cuts of .187" 12 cuts of .135" 15 cuts of .105" 21 cuts of .075"